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ASSEMBLY PC250 Clean all parts and check for dirt or da mage Coat the sliding surfaces of all parts with engine oil before installing 1 Using push tool e, press fit bearing (27) to case (32) 2 Cover assembly A Using push tool f, press fit oil seal (29) to cover (30)  $\square$  Be careful not to let the gasket sealant (LG-6) get on the oil

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